

77741

Shuf

Tuesday, December 20, 2011 11:29:00 AM

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 12/20/2011 **Start Qty:** 2.00

2

Cust Item ID:

Required Date: 12/22/2011 **Req'd Qty:** 2.00

2

Customer:

Reference:

Approvals: Process Plan: MF

Date: 11-12-20

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

| | | |
|-----------------|---------------------|---|
| Draw Nbr | Revision Nbr | |
| IIN D206-642 | O | 0 |

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-447
CHG002

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

77741

Tuesday, December 20, 2011 11:29:00 AM

N900040100

Setup Start *NS1*

Stop *NS2*

2

Cust Item ID:

2

Customer:

Reference:

Run Start *NR1*

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

130

0.00

130

0.00

Packaging

Memo

Packaging

Identify and pack for shipping as per PPP D206-642-447

Rec B

11/12/21 sf2.

140

QC21- Final Inspection - Work Order Release

0.00


140

0.00

QC

Memo

Quality Control

11/12/21 
mf
11-12-21

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Tuesday, December 20, 2011 11:28:59 AM

Page 1

Work Order ID: 77741

Parent Item: D206-642-447

Parent Item Name: Wearshoe

Start Date: 12/20/2011

Required Date: 12/22/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
| S _{FL} D3537-1 Wearpad | | Manufactured | No | | | 110 | Each | 68.0000 | 6 | 12 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | FP002 | | 68 | | | | | | | |
| | | | | 69817 | | 5 | | | | | | | |
| | | | | 74867 | | 63 | | | | 12 | | | |
| S _{FL} D3537-3 Wearpad | | Manufactured | No | | | 110 | Each | 3.0000 | 1 | 2 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | FP002 | | 3 | | | | 2 | | | |
| | | | | 73305 | | 3 | | | | | | | |
| S _{FL} MS27039C1-08 SCREW | | Purchased | No | | | 110 | Each | 974.0000 | 60 | 120 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | FP002 | | 1 | | | | | | | |
| | | | | 116022 | | 1 | | | | | | | |
| | | | | ST293 | | 973 | | | | | | | |
| | | | | 116373 | | 3 | | | | | | | |
| | | | | 118079 | | 270 | | | | | | | |
| | | | | 118159 | | 500 | | | | | | | |
| | | | | 119309 | | 200 | | | | | | | |
| S _{FL} NAS1149D0332J Washer | | Purchased | No | | | 110 | Each | 2,597.0000 | 60 | 1112/20 | 120 | | 30 |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST298 | | 2597 | | | | | | | |
| | | | | 105793 | | 12 | | | | | | | |
| | | | | 110985 | | 4 | | | | | | | |
| | | | | 117087 | | 89 | | | | | | | |
| | | | | 118384 | | 492 | | | | 120 | | | |
| | | | | 119042 | | 1000 | | | | | | | |
| | | | | 119717 | | 1000 | | | | | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

Tuesday, December 20, 2011 11:28:59 AM

Page 2

Work Order ID: 77741

Parent Item: D206-642-447

Parent Item Name: Wearshoe

Start Date: 12/20/2011

Required Date: 12/22/2011

Start Qty: 2.00

Required Qty: 2.00

S₁₂
D3535-15 Manufactured No 110 Each 26.0000 1 2
Wearshoe

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FP001 | 26 | |
| 73006 | 1 | |
| 73315 | 13 | |
| 74512 | 12 | |

S₁₂
D3536-15 Manufactured No 110 Each 28.0000 1 2
Gasket

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FP002 | 28 | |
| 71586 | 2 | |
| 73318 | 26 | |

S₁₂
D3535-23 Manufactured No 110 Each 39.0000 1 2
Wearshoe

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FP001 | 39 | |
| 73314 | 26 | |
| 74508 | 13 | |

S₁₂
D3536-23 Manufactured No 110 Each 38.0000 1 2
Gasket

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FP002 | 38 | |
| 43406 | 1 | |
| 73312 | 25 | |
| 74510 | 12 | |

S₁₂
D3535-37 Manufactured No 110 Each 7.0000 1 2
Wearshoe

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FP001 | 7 | |
| 71668 | 7 | |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

Tuesday, December 20, 2011 11:28:59 AM

Page 3

Work Order ID: 77741

Parent Item: D206-642-447

Parent Item Name: Wearshoe

Start Date: 12/20/2011

Required Date: 12/22/2011

Start Qty: 2.00

Required Qty: 2.00

D3536-37

Manufactured No

110

Each

10.0000

1

2

Gasket

11/12/20 5 (20)

Location

Loc Qty

Loc Code

FP002

10

66823

10

2

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

4.6 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES

| ITEM | QTY -411 | QTY -412 | QTY -413 | QTY -414 | QTY -441 | QTY -447 | QTY -449 | QTY -451 | QTY -013 | PART NUMBER | DESCRIPTION |
|------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|----------------------|---|
| | X | | | | | | | | | D206-642-411 | SKIDTUBE INSTALLATION, LH |
| | | X | | | | | | | | D206-642-412 | SKIDTUBE INSTALLATION, RH |
| | | | X | | | | | | | D206-642-413 | SKIDTUBE INSTALLATION, LH |
| | | | | X | | | | | | D206-642-414 | SKIDTUBE INSTALLATION, RH |
| 1 | 1 | 1 | | | X | | | | | D206-642-441 | SKIDTUBE |
| | | | | | | X | | | | D206-642-447 | WEARSHOE KIT (REPLACES -443) |
| | | | | | | | X | | | D206-642-449 | RUN-ON LANDING WEARPLATE KIT |
| | | | 1 | 1 | | | | X | | D206-642-451 | SKIDTUBE |
| 1 | 1 | 1 | 1 | 1 | | | | | X | D206-648-013 | GROUND HANDLING KIT |
| 1 | | | | | 1 | | | | | D2650-7 | SKIDTUBE ASSEMBLY |
| 1 | | | | | | | | 1 | | D4361-043 | SKIDTUBE ASSEMBLY |
| 2A | | | | | 22 | | | 10 | | D2651-1 | * PLUG ⁽¹⁾ |
| 2B | | | | | 22 | | | 10 | | D2651-3 | * O-RING ⁽¹⁾ |
| 3 | | | | | 1 | | | 1 | | D2646 | * AFT CAP ⁽¹⁾ |
| 4 | | | | | 2 | | | 2 | | MS27039-1-08 | * SCREW ⁽¹⁾ |
| 5 | | | | | 2 | | | 2 | | NAS1149D0332J | * WASHER ⁽¹⁾ (OR AN960JD10L) |
| 6 | 1 | | 1 | | | | | | | D2932-1 | SADDLE, FWD OUT, LH |
| 6 | | 1 | | 1 | | | | | | D2932-2 | SADDLE, FWD OUT, RH |
| 7 | 1 | | 1 | | | | | | | D2933-1 | SADDLE, FWD IN, LH |
| 7 | | 1 | | 1 | | | | | | D2933-2 | SADDLE, FWD IN, RH |
| 8 | 1 | | 1 | | | | | | | D2938-1 | SADDLE, AFT OUT, LH |
| 8 | | 1 | | 1 | | | | | | D2938-2 | SADDLE, AFT OUT, RH |
| 9 | 1 | | 1 | | | | | | | D2939-1 | SADDLE, AFT IN, LH |
| 9 | | 1 | | 1 | | | | | | D2939-2 | SADDLE, AFT IN, RH |
| 10 | 8 | 8 | 8 | 8 | | | | | | AN3-41A | BOLT |
| 11 | 16 | 16 | 16 | 16 | | | | | | D2652 | BUSHING |
| 12A | 8 | 8 | 8 | 8 | | | | | | MS21042-3 | NUT (OR MS21042L3) |
| 12B | 8 | 8 | 8 | 8 | | | | | | NAS1149D0363J | WASHER (OR AN960JD10) |
| 13 | 4 | 4 | 4 | 4 | | | | | | AN5-11A (OR AN5-12A) | * BOLT ⁽²⁾ |
| 14 | 4 | 4 | 4 | 4 | | | | | | AN5-11A (OR AN5-13A) | * BOLT ⁽²⁾ |
| 15 | 8 | 8 | 8 | 8 | | | | | | NAS1149D0563J | WASHER (OR AN960JD516) |
| 16 | 12 | 12 | 12 | 12 | | | | | | AN4-6A | BOLT |
| 17 | 24 | 24 | 24 | 24 | | | | | | NAS1149D0463J | WASHER (OR AN960JD416) |
| 18 | 12 | 12 | 12 | 12 | | | | | | MS21042-4 | NUT (OR MS21042L4) |
| 20A | | | | | 6 | 6 | | | | D3537-1 | WEARPAD (REPLACES D2648-3) |
| 21A | | | | | 1 | 1 | | | | D3537-3 | WEARPAD (REPLACES D3429-1) |
| 22A | | | | | 1 | 1 | | | | D3535-15 | WEARSHOE (REPLACES D2656-15) |
| 22B | | | | | 1 | 1 | | | | D3536-15 | GASKET |
| 23A | | | | | 1 | 1 | | | | D3535-23 | WEARSHOE (REPLACES D2656-23) |
| 23B | | | | | 1 | 1 | | | | D3536-23 | GASKET |
| 24A | | | | | 1 | 1 | | | | D3535-37 | WEARSHOE (REPLACES D2656-37) |
| 24B | | | | | 1 | 1 | | | | D3536-37 | GASKET |
| 26A | | | | | 60 | 60 | | | | MS27039C1-08 | SCREW |
| 26B | | | | | 60 | 60 | | | | NAS1149D0332J | WASHER (OR AN960JD10L) |
| 26C | | | | | 60 | | | | | ALS7-1032-130 | * INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130) |
| 30 | 1 | 1 | 1 | 1 | | | | | | D3407-043 | TOW RING ASSEMBLY (REPLACES D2968-043) |
| 31 | 1 | 1 | 1 | 1 | | | | | | D3456-1 | WASHER |
| 32 | 1 | 1 | 1 | 1 | | | | | | D3457-1 | WASHER |
| 33 | 1 | 1 | 1 | 1 | | | | | | MS21043-4 | NUT |
| 34 | 1 | 1 | 1 | 1 | | | | | | AN4C5A | BOLT |
| 35 | 1 | 1 | 1 | 1 | | | | | | NAS1149C0463R | WASHER (OR AN960C416) |
| 36 | 1 | 1 | 1 | 1 | | | | | | D3413-1 | RING (REPLACES D2655) |
| 37 | 10 | 10 | 10 | 10 | | | | | | D2712 | SET SCREW |
| 38 | 2 | 2 | 2 | 2 | | | | | | D2934 | SADDLE SPACER |
| 39 | 2 | 2 | 2 | 2 | | | | | | D2935 | SADDLE SPACER |
| 40 | | | | | | | | | 2 | D3414-041 | LUG ASSEMBLY (REPLACES D2659) |
| 41 | | | | | | | | | 4 | AN3C37A | BOLT |
| 42 | | | | | | | | | 8 | D2652 | BUSHING |
| 43 | | | | | | | | | 4 | MS21043-3 | NUT |
| 44 | | | | | | | | | 4 | NAS1149C0363R | WASHER (OR AN960C10) |

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Revision: 0

Date: 11.06.15

| ITEM | QTY -411 | QTY -412 | QTY -413 | QTY -414 | QTY -441 | QTY -447 | QTY -449 | QTY -451 | QTY -013 | PART NUMBER | DESCRIPTION |
|------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|-----------------------|
| 50 | | | | | | | 1 | 1 | | D4366-041 | FWD WEARPLATE ASSY |
| 51 | | | | | | | 1 | 1 | | D4366-043 | AFT WEARPLATE ASSY |
| 52 | | | | | | | 18 | 18 | | D3873-1 | BUSHING |
| 53 | | | | | | | 3 | | | D2649 | SPACER |
| 54A | | | | | | | 10 | 10 | | AN3-36A | BOLT |
| 54B | | | | | | | 10 | 10 | | NAS1149C0332R | WASHER (OR AN960C10L) |
| 54C | | | | | | | 10 | 10 | | MS21042-3 | NUT |

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-7 OR D4361-043 ASSEMBLY ABOVE
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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